



Cleaning Precautions

1. Cleaning solution

For the solvent, use the alcohol-based solvent. Cleaning with organic solvents is prohibited. Cleaning with other cleaning solutions (water, Kao Cleanthru, Pine Alpha, etc.) shall not be guaranteed.

2. Non-washable switches

For non-washable switches, clean the solder surface with a brush to prevent the switch body from being exposed to the cleaning solution.

3. Immersion washing

- When the switch is cleaned after soldering, cleaning should be done when the terminal temperature is cooled down to 90°C or below.
- For immersion washing or shower washing, the temperature of the cleaning solvent should be 43°C or below. Regarding the cleaning time, be sure to set up the conditions after prior check, since the cleaning solution may enter into the switch depending on the cleaning conditions.

4. Do not use the ultrasonic cleaning system.

Do not use the ultrasonic cleaning system since the ultrasonic waves will adversely affect the airtightness or contact mechanism of the switch.

5. Switch operation

Avoid any switch operation right after washing.
